# Exhibitor Prospectus





# MAKING MENTAL WELLBEING a Reality for Everyone, Everywhere

The <u>National Council for Mental Wellbeing</u> is a membership organization that drives policy and social change on behalf of more than 3,400 mental health and substance use care organizations and the more than 10 million children, adults and families they serve. We advocate for policies to ensure equitable access to high-quality services. We build the capacity of mental health and substance use care organizations. And we promote greater understanding of mental wellbeing as a core component of comprehensive health and health care. Through our <u>Mental Health First Aid (MHFA)</u> program, we have trained more than 3 million people in the U.S. to identify, understand and respond to signs and symptoms of mental health and substance use challenges.



# LARGEST CONFERENCE

## in mental health and substance use care!

We invite you to experience the most anticipated event in mental health and substance use care. NatCon25 connects you with the most in-demand audiences in our field — from influencers and decision-makers to advocates and executives. Join us May 5-7, 2025, at the Pennsylvania Convention Center as we take over downtown Philadelphia!

More than a conference! NatCon is a unique opportunity to engage quality leads, grow your network and amplify your brand. And it's an exclusive invitation to invest in the important work our attendees are doing in communities nationwide — an invitation we hope you'll accept.



# NATCON BY THE Numbers



conference in mental health and substance use care



200+

exhibitors and sponsors in attendance



140+

CE/CME credits available through 10 accrediting bodies



**MHFA Summit** 

preconference event

70+

Poster presentations — innovative work at your fingertips





200+

educational sessions — more than 60 hours of learning

#### **ENGAGING**

TED-style Talks and Ignite Sessions

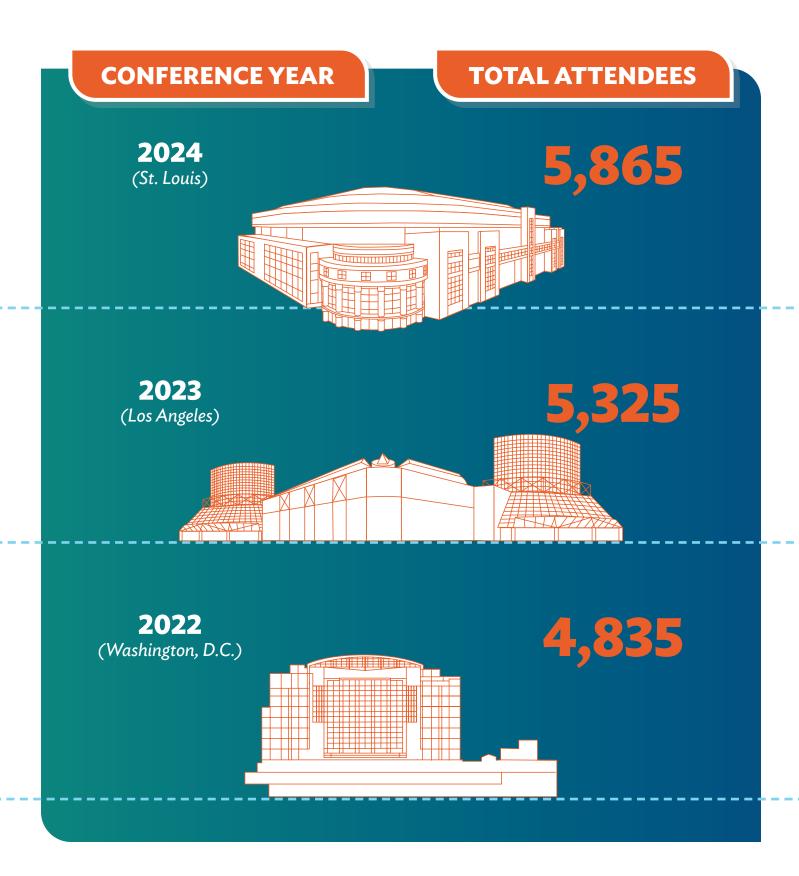


at events, roundtables and more!





# NATCON BY THE Numbers



## **ABOUT OUR ATTENDEES**

NatCon is the biggest event in behavioral health care, drawing KEY DECISION-MAKERS from across the country.



of NatCon attendees are executive-level decision-makers.



of attendees are employees, partners or clients of Certified Community Behavioral Health Clinics (CCBHCs).

### Attendees represent



Mental Health and Substance Use Care Organizations — (22%)



CCBHCs — (21%)



Federally Qualified Health Centers



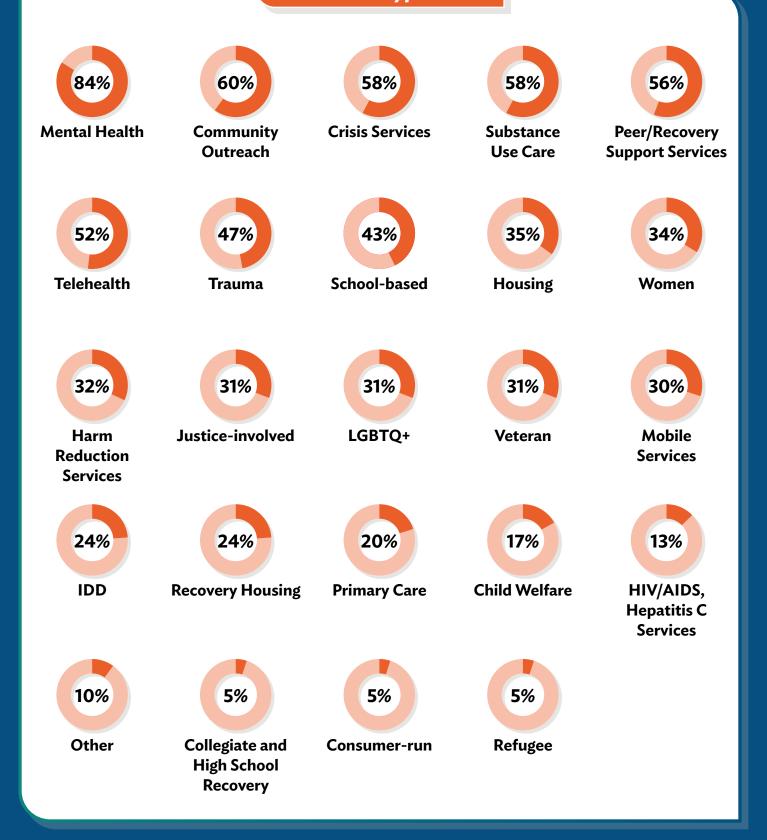
Home Health Care Agencies



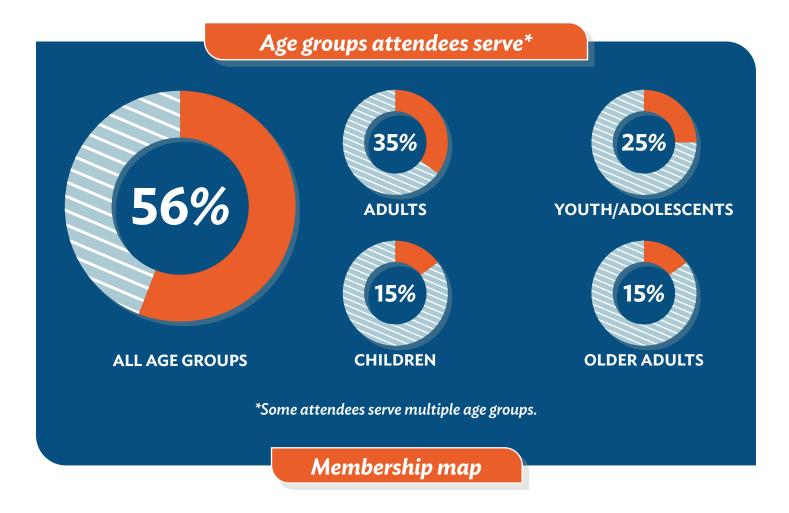
Public Health

Academic and Research Institutions • Advocacy
Organizations • Child and Adolescent Treatment
Organizations • Criminal Justice • Hospitals • Housing
Assistance • Intellectual and Developmental Disabilities
(IDD) Organizations • Multi-state Treatment
Organizations • Peer-run Organizations • Prevention and
Recovery Support Organizations • Rural Health • State
Departments and Associations • Telehealth

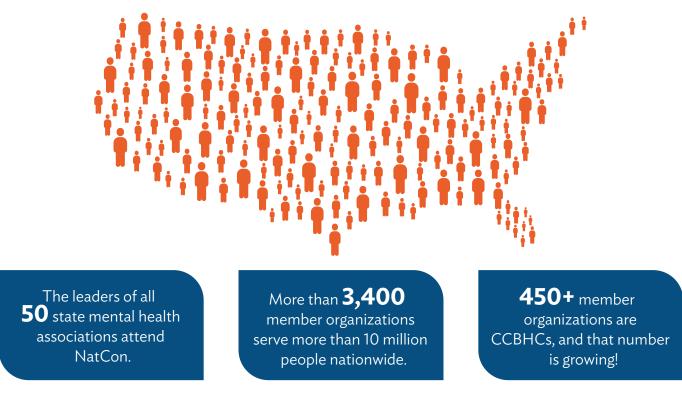
### Service types\*



\*Some attendees represent multiple service types.



### A majority of NatCon attendees are National Council members.



## WHY EXHIBIT?

Exhibiting at NatCon25 will provide you with exclusive benefits you won't find at other exhibit halls in the mental health and substance use care field.

Top five reasons to exhibit at NatCon\*

**O** CONNECT

with attendees/clients face-to-face

96%



**2** BUILD

brand awareness

80%



**Ø GENERATE** 

new leads

72%



**4** NETWORK

and create relationships



**G** REACH

your target audience

64%



\*Based on NatCon24 Exhibitor and Sponsor survey data.

## Top 10 solutions represented in the Exhibit Hall











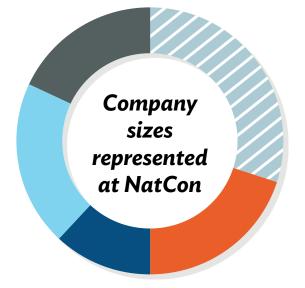


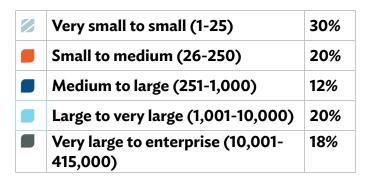


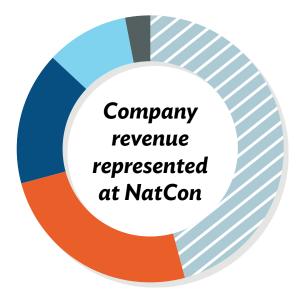












Less than \$10M	46%
\$10M-\$100M	25%
\$100M-\$1B	16%
\$1B-\$10B	10%
Greater than \$10B	3%

# **BOOTH PRICES AND BENEFITS**

As an Exhibitor, you'll have an all-access pass to all educational sessions and social events, so you can connect and extend your reach beyond the Exhibit Hall. You'll also get unique insight into the challenges the industry is facing and the solutions we're pursuing.

All National Council Partners receive the Partner rate for exhibiting opportunities. Learn more about the **National Council Partnership Program!** 

BOOTH SIZE	EARLY BIRD RATE (by 1/6/2025)		STANDARD RATE (after 1/6/2025)	
BOOTHSIZE	Partner Price	Non-Partner Price	Partner Price	Non-Partner Price
<b>Standard</b> *10'x10', 10'x20' or 10'x30' inline (100-300 sq. ft.)	\$38 per sq. ft.	\$39.90 per sq. ft.	\$39.50 per sq. ft.	\$41.50 per sq. ft.
Premium *Island or Peninsula (400 sq. ft. or larger)	\$44 per sq. ft.	\$46.20 per sq. ft.	\$45.75 per sq. ft.	\$48 per sq. ft.
Corner Fee	\$300		\$300	

### **Booth Purchase Benefits**

- Two days of visibility in the Exhibit Hall (May 5-6, 2025).
- Three complimentary full Conference registrations per 100 sq. ft., with access to all sessions, activities and meals from May 5-7, 2025.
  - » Additional discounted badges are available for \$775 each.
- 8' high background drape and 36" side rails with 7"x 44" identification sign (company name/booth number).
  - Booth carpet and furniture are not included and must be purchased separately.
  - Furniture packages are only available for standard booth sizes 10'x10', 10'x20' or 10'x30' inline (100-300 sq. ft.).
- Company listing on the NatCon25 website and mobile app.
  - » Product categories are available on the Exhibitor page and interactive floor plan.
- Company listing on the NatCon25 printed program Exhibitor page.
- Pre- and post-Conference mailing lists (includes contact name, company name, title and mailing address.)
  - » Lists do not include email addresses.
- One Priority Point per 100 sq. ft. toward a purchase for next year.

#### **Booth Add-ons**

Additional packages to enhance your NatCon25 booth and help you save money!

10'x10'	10'x20'	10'x30'
Furniture Package: \$1,100	Furniture Package: \$1,525	Furniture Package: \$1,945
<ul> <li>Standard 10'x10' carpet</li> <li>6' draped table</li> <li>Two chairs</li> <li>One wastebasket</li> <li>500-watt electrical outlet</li> </ul>	<ul> <li>Standard 10'x20' carpet</li> <li>6' draped table</li> <li>Two chairs</li> <li>One wastebasket</li> <li>500-watt electrical outlet</li> </ul>	<ul> <li>Standard 10'x30' carpet</li> <li>6' draped table</li> <li>Two chairs</li> <li>One wastebasket</li> <li>500-watt electrical outlet</li> </ul>

No substitutions or changes allowed. Upgrades may be made with additional fees.

# **BOOTH SELECTION AND EARNING** PRIORITY POINTS

Priority Points are earned based on previous NatCon participation and are accumulated annually. In general, exhibit space is assigned preferentially according to the exhibiting company's earned points. The National Council reserves the right, at its sole discretion, to allocate space on any other basis it deems appropriate. Points are earned for exhibiting, sponsorship and advertising. Please review the NatCon Priority Points handout for more information.

## **SECURE YOUR SPACE**

The floor plan is live and subject to change. Booth selection is based on Priority Points, followed by firstcome, first-served after the Priority Points deadline. Multiple booths can be combined upon request.

#### **PAYMENT TERMS**

Exhibit Booths: A deposit of 50% of the total fee for the exhibit booth is due with each contract (\$1,000 per 10'x10' space rented is nonrefundable). Full payment for the exhibit booth is due on or before February 10, 2025. After February 10, 2025, full payment must accompany all contracts.

In the event the Exhibitor fails to install the display by 5 p.m. ET on Sunday, May 4, 2025 — or fails to make the full payment for the exhibit booth at the time specified or fails to comply with any provisions concerning the use of display space — the National Council shall have the right to take possession of said exhibit booth and resell it, or any part thereof. Exhibitors will be fined \$1,000 if they begin breaking down their booth before 4:30 p.m. ET on Tuesday, May 6, 2025.

#### **CANCELLATIONS**

The National Council will retain \$1,000 per 10'x10' space rented when exhibit booth cancellation is received before November 4, 2024. The National Council will retain 50% of the total fee for exhibit booth cancellations received between November 4, 2024, and February 10, 2025. No requests for refunds will be granted after February 10, 2025. The National Council reserves the right to resell the exhibit booth without notice or refund after February 10, 2025. The National Council reserves the right to deny or cancel exhibit booth to companies that have overdue account balances with the National Council or any of its affiliates.

All cancellations and requests for refunds must be in writing.

#### **SPACE REDUCTIONS**

In the event any Exhibitor requests a space reduction from the originally selected exhibit booth (this includes mergers, acquisitions or similar situations when one Exhibitor reduces or releases originally assigned space to co-locate with another Exhibitor), the reduction will be treated as a cancellation, and the Exhibitor will be subject to the same conditions and restrictions stated under the cancellation terms.

For more information, please review the NatCon25 Rules and Regulations in the Expo Harvester.

## **EXHIBIT HALL SCHEDULE**

#### **EXHIBIT INSTALLATION DATES:**

- Saturday, May 3, 2-9 p.m. ET
- Sunday, May 4, 8 a.m.-5 p.m. ET

#### **EXHIBIT HALL HOURS:**

Monday, May 5: 7:30 a.m.-7 p.m. ET

- Key Dedicated Hours:
  - » Breakfast: 7:30-8:30 a.m. ET
  - » Lunch: 11:30 a.m.-1:15 p.m. ET
  - » Welcome Reception: 5:30-7 p.m. ET

Tuesday, May 6: 7:30 a.m.-4:30 p.m. ET

- Key Dedicated Hours:
  - » Breakfast: 7:30-8:30 a.m. ET
  - » **Lunch:** 12:30-2:15 p.m. ET
  - **Wellbeing Fair:** 3:15-4:30 p.m. ET

#### **EXHIBIT DISMANTLE DATES:**

- Tuesday, May 6, 4:30-8 p.m. ET
- Wednesday, May 7, 8-11 a.m. ET

All displays must be erected and completely arranged for viewing by 5 p.m. ET on Sunday, May 4, 2025, for official inspection by the National Council. Noisy or unsightly work in any Exhibitor's booth area is prohibited during official exhibit hours.

NatCon25 agenda coming soon!



### **Hotel Accommodations**

NatCon25 discounted room rates are available only by using the official NatCon25 housing website link listed in the Expo Harvester. You will receive access to the Expo Harvester once your exhibit booth order is complete.

# **BECOME A SPONSOR**

Interested in becoming a sponsor? NatCon25 is the place to connect with health care leaders and gain visibility with your ideal network. Get your name, brand, product and/or services in front of thousands of attendees — the mental health and substance use care field's most desirable audience!

"Convention sponsorship offers unique marketing opportunities that can increase exhibit booth traffic by up to 104%." - Center for Exhibition Industry Research

